



# TYPE APPROVAL CERTIFICATE

Certificate No:  
**TAW00004SY**  
Revision No:  
**1**

## This is to certify:

**That the Flux Cored Wire/Gas combination**

with trade name  
**Cryo-Shield LNG / C1**

Manufacturer  
**ESAB Seah Corp.**  
**Changwon-si, Gyeongsangnam-do, Republic of Korea**

is found to comply with  
**DNV GL rules for classification – Ships**  
**DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables**

with this approval

<b>Grade</b>	<b>- MS</b>
<b>Current</b>	<b>DC(+)</b>
<b>Approved diameter</b>	<b>1.2 mm</b>
<b>Positions</b>	<b>All, except vertical downwards</b>
<b>Remarks</b>	<b>For welding of VL 1.5Ni up to VL 9Ni</b> <b>Impact test at -196°C average value &gt; 34 Joule</b> <b>Also for fillet welding</b> <b>The min. yield strength of the weld metal 420 N/mm<sup>2</sup></b>

**Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.**

Issued at **Hamburg** on **2021-09-22**

for **DNV**

This Certificate is valid until **2025-10-14**.

DNV local station: **Gimhae Station**

Approval Engineer: **Ludger Hachmöller**

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**Thorsten Lohmann**  
**Head of Section**

Any significant change in design or construction may render this Certificate invalid.  
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